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Advancing Hardware Development: A Learning-Centric Approach to Drive Innovation



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Challenges in product development

- Systems become more complex, interconnected and autonomous
- New technologies needs to be integrated faster
- Detected problems force unplanned redesign loops putting project success at risk



What is the terrain we operate in?











Verification Mindset: No room for failure

- The purpose of tests are to verify that the system works as expected
- Failures are seen as negative and should be avoided
- This restricts the pace to learn and innovate



Learning based design – Continuous Prototyping

- Product development, is highly dependent on what needs to be learned
- Shift in the design process
 - Focus on obtaining knowledge at early stages
 - Keep design freedom and avoid early design choices



Love failure & deviations

- Embrace failure and deviations to learn and progress faster
- Aim is to fail as inexpensively and early as possible
- Be guided by:
 - Is it safe enough to try?
 - What can we learn?

"I have not failed. I've just found 10,000 ways that won't work."

Thomas A. Edison





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Embrace failure – Amazon Fire smartphone









Enablers to drive innovation





Modularization

• Enables independent development and learning



Component / Module

Component

- Individual part or element of a system that contributes to the system's functionality
- Each component typically has a specific role and interacts with other components to perform a function

Module

- Self-contained unit within a larger system that encapsulates a specific (sub-) function or task
- Designed to be relatively independent, with clearly defined interfaces for interaction with other modules
- Allow for flexibility, scalability, and customization within a system architecture
- It is NOT a concept that describes the overarching design idea or blueprint





Modules create development freedom



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Module Architecture

- Architecture is balancing many things
- Aim is to have losely coupled modules that:
 - Have clear purpose and link to product attributes
 - Create development freedom
 - Enable learning & innovation
 - Ensure easy integration
- Key insights:
 - Adaptability is your first concern
 - Cost of change is the second



Modules enable innovation





Planned learning cycles

- Iterate and integrate
- Provide feedback and learning loops



Iterate, integrate and evaluate on all levels





Automated integration & test

Rolling wave planning

- Two-level rolling planning
 - High level overall plan (master plan) that is roughly planned to the end of the program
 - Several iterations that consist of a planning and execution phase
- Learning from the iteration is synchronized with the higher-level plan and adjusted as necessary
- Advantages are:
 - Ability to adapt to changes as the programme progresses, as we plan to re-plan
 - More information will be achieved before doing detailed planning





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Experience from e-propulsion bus



- Phase gate hand-over from construction to procurement
- Feedback from procurement forces re-design loops

Rolling wave planning

- Established 10 week iterations and invited procurement to visit
- Procurement learned about the context (requirements) instead of getting fixed specifications
- Enabled earlier feedback on first constructions avoiding late re-design



Value Based Slicing

• Ensures small learning increments



Winch Example





https://www.modularmanagement.com/

Motor Module	Controls Module		Drum Module		Fairlead Module
			A		
Motor	Controls Housing Terminal Box Control circuits Control Buttons Software		Drum Wire		Fairlead Guide rolls
Base Frame Module		Side Frame Module		Gearbox Module	
		10			
				Gearbox Planetary gear Load holding brake	

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Value Based Work Packages

Horizontal: module-based

- A common way to break down a complex product is to divide it into module-based work packages
- This creates smaller work packages, but the entire system will be evaluated late
- Each part is useless until it is put together with the other modules

Vertical: business-value-based

- Create smaller work packages with business value vertical across the system
- More frequent integration, fast learning and early release opportunities





Minimum Viable Product (MVP)

- MVP is defined by the variants necessary to get feedback from the customers
- These variants needs to be developed first
- Other module variants can be developed later, based the learnings from the MVP
- Using the feedback a Minimum Marketable Product (MMP) can be defined







Thank you



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